



Fußgerechte Sicherheit



Work can be fun
for your feet, too ...

Safety shoes with BAAK® go&relax system

Safety shoes with BAAK[®] go&relax system

This unique system offers the possibility for feet to move in a natural and functional way even in safety shoes. Thus, walking is very convenient and the feet, muscles and joints stay fit and powerful. This relieves the whole musculoskeletal system. Safety shoes with the Baak[®] go&relax system are a recommendable addition to company health management.

For more info, see pages 6/7 and 68/69

Our grades shown next to the products will give you an orientation!



Safety shoes
with the Baak[®] go&relax system
and a special width concept

- These shoes have our usual good fit.
- They allow the feet to move in a natural and functional way.
- In addition, they have a special width concept.
- The feet, muscles and joints stay fit. That relieves pressure on the entire musculoskeletal system.



Safety shoes
with the Baak[®] go&relax system

- These shoes have our usual good fit.
- They allow the feet to move in a natural and functional way.
- The feet, muscles and joints stay fit. That relieves pressure on the entire musculoskeletal system.



Normal safety shoes

- These shoes have our usual good fit.

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All details online!



Scan the QR code next to
the product in order to
get the data sheet



BARK SPORTS
exclusive

Safety shoes -
the most generational!

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the most generational!

BARK SPORTS
exclusive

Safety shoes -
the most generational!



Work must be fun – for the feet too!

Would you like to have really comfortable safety shoes that will also help you relieve pressure on your musculoskeletal system?

The Baak® go&relax system offers exactly what you are looking for.

This unique safety shoe system is optimally suited to the foot and was developed in cooperation with Prof. Dr. Gert-Peter Brüggemann, one of the world's leading biomechanists.

It consists of a special top protection cap and a flex zone in the outsole, both of which are optimally suited to the foot. Only this combination allows you to bend your feet naturally in the area of the basic toe joints. So the load is distributed optimally over all muscles and joints involved.

Thus, walking is very comfortable and pressure is relieved on your musculoskeletal system.

Experience the difference with every step you take!

This way, work will be fun for your feet too!

Dipl.-Ing. Ingo Grusa
Managing Director

What do a gear box and your feet have in common?

When you drive your car, you start in the 1st gear. Why should it be different when you walk in safety shoes?

Like you keep upshifting from the 1st to the highest gear when you drive your car, the foot rolls over from the little to the big toe naturally when you walk bare-foot.

But what happens with common safety shoes?

Due to their straight toe protection caps and their outsoles which are too stiff, only the big toe and the two toes next to it are involved in the rolling movement as a result of the unnatural bending line of the shoes. The two small outer toes are hardly involved. This means that load is distributed unequally over the feet, muscles and joints with every step. The entire musculoskeletal system may suffer from this.

In the same way, you would expose your car to loads improperly if you started in the high gears and disregarded the lower gears. But your car simply wouldn't allow this! You can't start in the high gears at all, can you? Your car is smart: As it also involves the low gears, the expenditure of energy is reduced considerably, the efficiency is increased and punctual overloading is avoided through an optimal distribution over all gears.

The unique Baak® go&relax system for safety shoes does nothing else. With this system, all five toes are included in the rolling movement again. So while walking, the load is distributed optimally over all muscles and joints involved. It consists of the Baak® flex cap and the Baak® flex zone in the outsole, both of which are optimally suited to the foot. Only with this unique combination, safety shoes allow the feet to move in a natural and functional way.

The feet, muscles and joints stay fit. That relieves pressure on the entire musculoskeletal system and helps those who wear safety shoes stay healthy in the long term.

If you make sure your car stays in good condition – you should do even more for your feet!



for more info, see pages 68/69



This is how it works: Safety shoes with the Baak® go&relax system are marked with this logo.

The Baak®go&relax system

1 This is Oskar...
 ... and his feet look like this!

2 When Oskar walks barefoot,
 ...his feet bend in a natural way.

3 But Oskar wears safety shoes!
 This means...
 Ouch!
 These shoes force your feet to bend unnaturally
 An unequal load with every step
 Negative effects on the whole body

4 Actually, the solution is very simple...
 Safety shoes have to adapt to the foot
 ...and not the other way round!
 Optimally fitting BAAK®-flex-cap or -flex-bow
 Optimally fitting BAAK®-flex-zone in the sole
 natural bending line

5 With the BAAK® go&relax system Oskar can walk for miles...
 healthy and safely and very relaxed!
 A recommendable addition to company health management
 BAAK® go&relax-System
 BAAK®-flex-cap® and flex-zone together enable the foot to bend naturally in BAAK® safety shoes!
 • or BAAK®-flex-bow



BAAK Unity go&relax

For health-conscious people



The health expert

Relieve pressure on your musculoskeletal system. With the unique Baak® go&relax system, your feet, muscles and joints will stay fit.

Avoid pressure marks and foot ache. With the smart Baak® multi-width system, the shoe adjusts to your feet automatically.

Minimize the risk of falling or twisting your ankle with the patent-pending Baak® fitting system. With its insertable fitting elements, it closes the gap between your foot and your shoe. That gives your foot perfect stability and a safe tread – adjusted to your individual needs.

Baak Unity: The indoor custom shoe that you can buy off the rack.

Elastic material
The elastic Baak flex mesh material adjusts to the foot's shape like a sock.

Flex zone

Flex zone enabling optimal bending with a natural and functional movement of the foot



Stabilizing straps
The stabilizing straps give the foot the necessary stability exactly where it is needed.

Fitting system
Patent-pending system enabling you to adjust the shoe individually to the height of your foot arch.

Aluminium flex cap
Toe protection through a particularly lightweight aluminium Baak flex cap that supports the optimal bending of the foot

Optimus blue



Article no.	5201
Form	Safety half shoe
Designation	EN ISO 20345:2011 S1 SRC ESD
Toe protection	Aluminium Baak flex cap
Anti-Penetration	-
Upper	Stretchable Baak flex mesh textile with stabilizing straps
Lining	Climate-regulating textile lining
Insock	ESD orthostep insock with size control
Sole	EVA/nitrile with Baak flex zone, non-marking
Sizes/Width	38-48 / 10-14 (in one shoe)
Orthopedic insocks	Possible



Size control on insock

Baak® multi-width system

Extra wide stepping surface

Baak® fitting system

Optimus Stone



Article no.	5212
Form	Safety half shoe
Designation	EN ISO 20345:2011 S1P SRC ESD
Toe protection	Aluminium Baak flex cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Stretchable Baak flex mesh textile with stabilizing straps
Lining	Climate-regulating textile lining
Insock	ESD orthostep insock with size control
Sole	EVA/nitrile with Baak flex zone, non-marking
Sizes/Width	38-48 / 10-14 (in one shoe)
Orthopedic insocks	Possible



Size control on insock

Baak® multi-width system

Extra wide stepping surface

Baak® fitting system

The Health Concept

Relieve the musculoskeletal system!

Due to the unique Baak® go&relax system, the foot can move in a natural way with every step. Thus, the load will be distributed on all needed muscles and joints in an optimal way.

The feet, muscles and joints stay fit and powerful.

This relieves the whole musculoskeletal system.



The Baak® go&relax system

Avoid pressure marks!

Thanks to the clever Baak® multi-width system, the Baak® Unity adjusts automatically to wider or slimmer feet. The feet keep their individual form and will not be corseted in an unnatural way – perfect for pain-sensitive feet.

Pressure marks and foot pain will be avoided – very simply!



The Baak® multi-width system

Minimize the risk of falling and sprained ankles!

With the patent pending Baak® fitting system, the Baak® Unity closes the gap between the foot and the safety shoe individually.

So the foot has a perfect hold and a safe step.

This minimizes the risk of falling and sprained ankles.



The Baak® fitting system

You can ask for a detailed description of the Baak Unity range, or you will find it in the download area on www.baak.de/en/

Determining fitting elements

For a high or flat arch of foot please remove the green fitting element from the shoes and replace it by the blue or red one. The fitting elements are marked with (R+L) for the right and left shoe. Their position is movable individually. In every shoe box you will find a set for foot type determination.



High arch of foot



Medium arch of foot



already inserted in the shoe



Flat arch of foot



The pocket for the fitting element is protected by a water repellent zipper.

A detailed instruction you will find on www.baak.de/en/



BAAK Sports light go&relax



For all those who like light, metal-free shoes

The metal-free lightweights

Relieve pressure on your musculoskeletal system. With the unique Baak® go&relax system, your feet, muscles and joints will stay fit. Thanks to the light weight of the shoe, you will reduce your effort and expenditure of energy considerably.

Walking and standing becomes especially comfortable with the shoe's all-over damping. You will feel the advantages of this light, metal-free shoe on hard floors in particular. Some of its models are even available in sizes up to 50.

A
recommendable
addition to
company health
management



Metal-free
Completely metal-free
and very lightweight

Flex zone
Flex zone enabling optimal bending
with a natural and functional
movement of the foot

Microfiber with textile inserts
Breathable, robust high-tech
textile uppers. Leather-free

EVA/nitrile sole
Lightweight EVA/nitrile sole with
high slip resistance (SRC) and
all-over damping

Composite flex cap
Toe protection through a metal-free
composite Baak flex cap that supports
the optimal bending of the foot



Rick 2



Article no.	71462
Form	Safety half shoe
Designation	EN ISO 20345:2011 S1P SRC ESD
Toe protection	Composite Baak flex cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Microfiber and mesh material
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	EVA/nitrile with Baak flex zone, non-marking
Sizes/Width	36-50 / 12
Orthopedic insocks	Possible



Full-surface damping

Metal- and leather-free

Lightweight



Ron 2



Article no.	71472
Form	Safety half shoe
Designation	EN ISO 20345:2011 S1P SRC ESD
Toe protection	Composite Baak flex cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Microfiber and mesh material
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	EVA/nitrile with Baak flex zone, non-marking
Sizes/Width	36-48 / 12
Orthopedic insocks	Possible



Full-surface damping

Metal- and leather-free

Lightweight

Rene 2



Article no.	72112
Form	Safety sandal
Designation	EN ISO 20345:2011 S1P SRC ESD
Toe protection	Composite Baak flex cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Microfiber and mesh material
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	EVA/nitrile with Baak flex zone, non-marking
Sizes/Width	36-50 / 12
Orthopedic insocks	Possible



- Full-surface damping
- Metal- and leather-free
- Hook-and-loop fastener
- Lightweight

Rico 2



Article no.	74112
Form	Safety sandal
Designation	EN ISO 20345:2011 S1P SRC ESD
Toe protection	Composite Baak flex cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Microfiber and mesh material
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	EVA/nitrile with Baak flex zone, non-marking
Sizes/Width	36-48 / 12
Orthopedic insocks	Possible



- Full-surface damping
- Metal- and leather-free
- Hook-and-loop fastener
- Lightweight



Red



Article no.	71502
Form	Safety half shoe
Designation	EN ISO 20345:2011 S1P SRC ESD
Toe protection	Composite Baak flex cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Microfiber and textile material in net-structure
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	EVA/nitrile with Baak flex zone, non-marking
Sizes/Width	36-48 / 12
Orthopedic insocks	Possible



- Full-surface damping
- Metal- and leather-free
- Lightweight



Reeny



Article no.	71522
Form	Safety half shoe
Designation	EN ISO 20345:2011 S1P SRC ESD
Toe protection	Composite Baak flex cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Microfiber and textile material in net-structure
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	EVA/nitrile with Baak flex zone, non-marking
Sizes/Width	36-48 / 12
Orthopedic insocks	Possible



- Full-surface damping
- Metal- and leather-free
- Lightweight

Rob 2



Article no.	73442
Form	Safety half shoe
Designation	EN ISO 20345:2011 S3 SRC ESD
Toe protection	Composite Baak flex cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Cow nubuck leather
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	EVA/nitrile with Baak flex zone, non-marking
Sizes/Width	36-50 / 12
Orthopedic insocks	Possible



Full-surface damping

Metal-free

Lightweight

Robert 2



Article no.	73742
Form	Safety ankle boot
Designation	EN ISO 20345:2011 S3 SRC ESD
Toe protection	Composite Baak flex cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Cow nubuck leather
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	EVA/nitrile with Baak flex zone, non-marking
Sizes/Width	36-48 / 12
Orthopedic insocks	Possible



Full-surface damping

Metal-free

Lightweight

Donning Loop



BAAK Industrial go&relax



For normal-width and extra-wide feet

The all-rounders

Relieve pressure on your musculoskeletal system. With the unique Baak® go&relax system, your feet, muscles and joints will stay fit.

Avoid pressure marks and foot ache and choose between two different widths for your safety shoe. You will always find a shoe that fits you, even up to size 50.

A
recommendable
addition to
company health
management



Quick-release and hook-and-loop fastener combined

Comfortable fastening system offering additional safety through the hook-and-loop fastener for the strap

Flex zone

Flex zone enabling optimal bending with a natural and functional movement of the foot

Perforated microfiber material

Perforated, light shaft design

Aluminium flex cap

Toe protection through a particularly lightweight aluminium Baak flex cap that supports the optimal bending of the foot. The cap of the XW design is 8 mm wider.

Two-width system

Normal and extra-wide fit, which are not only different in the last but also in the width of the sole and cap



Also available in width XW, red logo.

Henk



Article no.	7007 N / 7007 XW
Form	Safety half shoe
Designation	EN ISO 20345:2011 S1P SRC ESD
Toe protection	Aluminium Baak flex cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Perforated microfiber material
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	PU/PU with Baak flex zone, non-marking
Sizes/Width	36N - 47N / 11 39XW - 50XW / 13
Orthopedic insocks	Possible



Elastic lacing with quick fastener

Additional laces included

Two widths

Leather-free



Also available in width XW, red logo.

Hardy



Article no.	7227 N / 7227 XW
Form	Safety sandal
Designation	EN ISO 20345:2011 S1P SRC ESD
Toe protection	Aluminium Baak flex cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Perforated microfiber material
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	PU/PU with Baak flex zone, non-marking
Sizes/Width	36N - 47N / 11 39XW - 50XW / 13
Orthopedic insocks	Possible



Double hook-and-loop fastener

Two widths

Leather-free

Hendrik



Also available
in width XW,
red logo.



Article no.	7337 N / 7337 XW
Form	Safety ankle boot
Designation	EN ISO 20345:2011 S1P SRC ESD
Toe protection	Aluminium Baak flex cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Perforated microfiber material
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	PU/PU with Baak flex zone, non-marking
Sizes/Width	36N - 47N / 11 39XW - 50XW / 13
Orthopedic insocks	Possible



2-width

Elastic lacing with quick fastener

Additional laces included

Two widths

Leather-free

The real two-width system by BAAK

The Baak models with the extra-wide design are different from the normal-width shoes not only in their more voluminous last – many of their parts are different, from the sole to the cap, making them optimally suited for wider feet.

- » A wider XW sole – so that wider feet have enough space to rest on the sole.
- » A broader and wider last – for more volume.
- » An 8 mm wider toe protection cap – giving far more space to wider feet.
- » A slightly asymmetrical cap – providing more space, especially for the big toe.

N: normal
Width 11



Can be identified by a
grey logo on the shoe

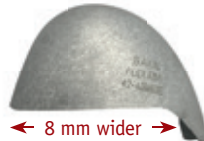


Toe protection cap:
Symmetrical shape,
sportive look

XW: extra-wide
Width 13



Can be identified by a
red logo on the shoe



Toe protection cap:
8 mm wider cap,
asymmetrical shape

More info on pages 70/71



Also available in width XW, red logo.

Harris



Article no.	7214 N / 7214 XW
Form	Safety half shoe
Designation	EN ISO 20345:2011 S3 SRC ESD
Toe protection	Aluminium Baak flex cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Smooth leather
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	PU/PU with Baak flex zone, non-marking
Sizes/Width	36N - 47N / 11 39XW - 50XW / 13
Orthopedic insocks	Possible



Protective overcap

Two widths



Also available in width XW, red logo.

Harrison



Article no.	7316 N / 7316 XW
Form	Safety ankle boot
Designation	EN ISO 20345:2011 S3 SRC ESD
Toe protection	Aluminium Baak flex cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Smooth leather
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	PU/PU with Baak flex zone, non-marking
Sizes/Width	36N - 47N / 11 39XW - 50XW / 13
Orthopedic insocks	Possible

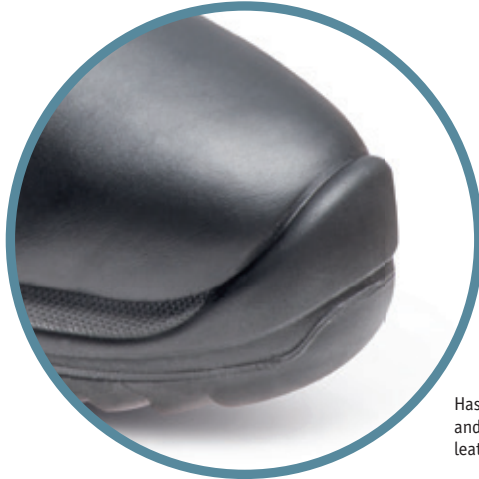


Protective overcap

Two widths

Protective overcap

The pulled-up PU sole by Harris and Harrison offers additional protection of the leather during work on construction sites. For those working on their knees, e.g. in industry, it also extends the durability of the shoe effectively.



Has a chic design and protects the leather

The real two-width system by BAAK

The Baak models with the extra-wide design are different from the normal-width shoes not only in their more voluminous last – many of their parts are different, from the sole to the cap, making them optimally suited for wider feet.

- » A wider XW sole – so that wider feet have enough space to rest on the sole.
- » A broader and wider last – for more volume.
- » An 8 mm wider toe protection cap – giving far more space to wider feet.
- » A slightly asymmetrical cap – providing more space, especially for the big toe.

N: normal
Width 11



Can be identified by a grey logo on the shoe

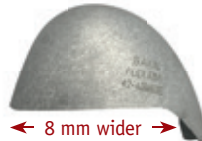


Toe protection cap:
Symmetrical shape,
sportive look

XW: extra-wide
Width 13



Can be identified by a red logo on the shoe



Toe protection cap:
8 mm wider cap,
asymmetrical shape

More info on pages 70/71



BAAK Sports exclusive

BAAK

BAAK

BAAK Sports exclusive



For all those who like a chic and sportive style

The sportive ones

This shoe will impress you and others with its expressive sportive design and its top-quality workmanship. Walking and standing becomes especially comfortable with the shoe's all-over damping. Experience its excellent fit that perfectly suits feet of many different shapes.



Cambrelle® lining
Very abrasion-resistant
heat-regulating inner
lining

BSD/nitrile sole
Optimal all-over damping and
balanced pressure distribution

ESD properties
These models fulfil the highest ESD
requirements, i.e. climate class 1 at
an air humidity of only 12%.

Bump protection
Bump protection made of
robust rubber, extending
the shoe's duration

Torsion stabilizer
With the torsion stabilizer and the
board lasted style, these models give
the feet excellent stability and guide
them well.

BAAK Sports exclusive



Jogi



Article no.	7540
Form	Safety half shoe
Designation	EN ISO 20345:2011 S1P HRO SRC ESD
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Microfiber and nylon textile
Lining	Climate-regulating Cambrelle® lining
Insock	ESD softstep insock
Sole	BSD/nitrile
Sizes/Width	38-48 / 11+
Orthopedic insocks	Possible



Optimal full-surface damping

ESD climate class 1

Leather-free



John



Article no.	7542
Form	Safety half shoe
Designation	EN ISO 20345:2011 S1P HRO SRC ESD
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Microfiber and nylon textile
Lining	Climate-regulating Cambrelle® lining
Insock	ESD softstep insock
Sole	BSD/nitrile
Sizes/Width	38-48 / 11+
Orthopedic insocks	Possible



Optimal full-surface damping

ESD climate class 1

Leather-free

Jens



Article no.	7531
Form	Safety half shoe open
Designation	EN ISO 20345:2011 S1P HRO SRC ESD
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Microfiber and 3D-Mesh textile
Lining	Climate-regulating Cambrelle® lining
Insock	ESD softstep insock
Sole	BSD/nitrile
Sizes/Width	38-48 / 11+
Orthopedic insocks	Possible



Optimal full-surface damping

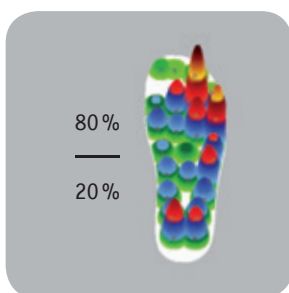
ESD climate class 1

Leather-free

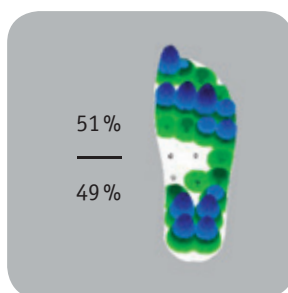
Footprint measurement

With electronic footprint measurement (pedography), the pressure load under the foot during the natural rolling movement – from the heel over the outer ball and the inner ball to the big toe – is shown in different colours.

Green and blue stand for a low pressure load and red and yellow for a high one. The lower the pressure load, the more pressure is relieved from the entire musculoskeletal system.



Common safety shoe,
high pressure load



BAAK Sports exclusive,
perfect shock absorption
and pressure distribution,
recommended by orthopedic
technicians

For more info, see page 72



Joe



Article no.	7533
Form	Safety half shoe open
Designation	EN ISO 20345:2011 S1P HRO SRC ESD
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Microfiber and 3D-Mesh textile
Lining	Climate-regulating Cambrelle® lining
Insock	ESD softstep insock
Sole	BSD/nitrile
Sizes/Width	38-48 / 11+
Orthopedic insocks	Possible



Optimal full-surface damping

ESD climate class 1

Leather-free



Jack



Article no.	7535
Form	Safety half shoe open
Designation	EN ISO 20345:2011 S1P HRO SRC ESD
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Microfiber and 3D-Mesh textile
Lining	Climate-regulating Cambrelle® lining
Insock	ESD softstep insock
Sole	BSD/nitrile
Sizes/Width	38-48 / 11+
Orthopedic insocks	Possible



Optimal full-surface damping

ESD climate class 1

Leather-free



Jerry



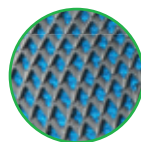
Article no.	7547
Form	Safety half shoe
Designation	EN ISO 20345:2011 S1P HRO SRC ESD
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Mesh material and PU net structure
Lining	Climate-regulating Cambrelle® lining
Insock	ESD softstep insock
Sole	BSD/nitrile
Sizes/Width	39-48 / 11+
Orthopedic insocks	Possible



Optimal full-surface damping

Seamless construction

Leather-free



Highly abrasion-resistant, microinjected PU net structure



Jim



Article no.	7548
Form	Safety half shoe
Designation	EN ISO 20345:2011 S1P HRO SRC ESD
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Mesh material and PU net structure
Lining	Climate-regulating Cambrelle® lining
Insock	ESD softstep insock
Sole	BSD/nitrile
Sizes/Width	38-48 / 11+
Orthopedic insocks	Possible



Optimal full-surface damping

Seamless construction

Leather-free



BAAK Sports



For all those who walk a lot and often work on their knees

The flexible ones

Feel how easily your feet bend thanks to the extremely flexible sole, especially while working on your knees. Good bump protection is offered by the outsole pulled up at the front. All of these shoes, which have an excellent fit, are available in sizes up to 50.



Heel padding

Especially comfortable padding that adjusts to the heel and thus gives the foot extra stability

Flexible sole

Easy bending thanks to an especially flexible sole in the ball area

Reflecting effects
The reflecting material inserts provide additional safety. You will be seen more easily at poor lighting conditions.

Water-repellent nubuck leather
Dry feet thanks to water-repellent nubuck leather with textile inserts

Bump protection
Bump protection extending the shoe's duration



Paul



Article no.	7003
Form	Safety half shoe
Designation	EN ISO 20345:2011 S1P SRC ESD
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Cow suede leather and textile
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	PU/PU with flex-line for an easy bending, non-marking
Sizes/Width	38-50 / 11
Orthopedic insocks	Possible



Reflective applications

Very flexible

Up to size 50



Pit



Article no.	7013
Form	Safety sandal
Designation	EN ISO 20345:2011 S1P SRC ESD
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Cow suede leather and textile
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	PU/PU with flex-line for an easy bending, non-marking
Sizes/Width	38-50 / 11
Orthopedic insocks	Possible



Additional laces included

Very flexible

Quick fastener

Up to size 50



Peter



Article no.	7204
Form	Safety half shoe
Designation	EN ISO 20345:2011 S3 SRC ESD
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Nubuck leather and textile
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	PU/PU with flex-line for an easy bending, non-marking
Sizes/Width	38-50 / 11
Orthopedic insocks	Possible



Reflective applications

Very flexible

Up to size 50



Philipp



Article no.	7304
Form	Safety ankle boot
Designation	EN ISO 20345:2011 S3 SRC ESD
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Nubuck leather and textile
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	PU/PU with flex-line for an easy bending, non-marking
Sizes/Width	38-50 /11
Orthopedic insocks	Possible



Reflective applications

Very flexible

Up to size 50



BAAK Industrial



For price-conscious buyers

The functional ones

Take advantage of the interesting alternative in the low-price segment, with which you can even use orthopedic insoles.



Reflecting effects

The reflecting material inserts provide additional safety. You will be seen more easily at poor lighting conditions.

PU/PU-Sole

Lightweight PU/PU sole with excellent slip resistance of the highest category: SRC

Heel stabilizer

The foot's stability in the shoe gives you extra protection against twisting your ankle.

Real leather tongue

Leather tongue protecting against flying sparks

No seams on the sides

Therefore especially easy to clean



Hugo



Article no.	8724
Form	Safety half shoe
Designation	EN ISO 20345:2011 S1P SRC
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Cow suede leather
Lining	Climate-regulating textile lining
Insock	Komfort insock
Sole	PU/PU, non-marking
Sizes/Width	35-48 / 11
Orthopedic insocks	Possible



Reflective applications



Henry



Article no.	8424
Form	Safety sandal
Designation	EN ISO 20345:2011 S1P SRC
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Cow suede leather
Lining	Climate-regulating textile lining
Insock	Komfort insock
Sole	PU/PU, non-marking
Sizes/Width	37-48 / 11
Orthopedic insocks	Possible



Reflective applications

Double hook-and-loop fastener

Heiko



Article no.	8034
Form	Safety half shoe
Designation	EN ISO 20345:2011 S3 SRC
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Smooth leather
Lining	Climate-regulating textile lining
Insock	Komfort insock
Sole	PU/PU, non-marking
Sizes/Width	37-48 / 11
Orthopedic insocks	Possible



Without seams at the sides

Heel stabilizer

Leather tongue

Heinrich



Article no.	8234
Form	Safety ankle boot
Designation	EN ISO 20345:2011 S3 SRC
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Smooth leather
Lining	Climate-regulating textile lining
Insock	Komfort insock
Sole	PU/PU, non-marking
Sizes/Width	37-48 / 11
Orthopedic insocks	Possible



Without seams at the sides

Heel stabilizer

Leather tongue



BAAK Bau



For hard work on construction sites

The construction site experts

Here you can find your penetration-resistant construction site shoe that fits your individual needs.

Lowered collar

A greater range of movement through a lower collar in the back part of the shoe. Especially important when the pedals of vehicles are used

EVA/nitrile sole

Lightweight EVA/nitrile sole with all-over damping and a robust 5 mm lug tread



Safety system

The foot's stability in the shoe gives you extra protection against twisting your ankle.

Double nitrile overcap

Double nitrile overcap for extending the shoe's durability

Board lasted style

Made according to traditional shoemaking techniques. This ensures a permanently good fit as well as high stability in the forefoot area.



Bob



Article no.	6383
Form	Safety half shoe
Designation	EN ISO 20345:2011 S3
Toe protection	Steel cap
Anti-Penetration	Steel
Upper	Smooth leather
Lining	Climate-regulating Cambrelle® lining
Insock	Softstep insock
Sole	EVA/nitrile with 5mm lug tread
Sizes/Width	39-47 / 11+
Orthopedic insocks	Possible



Protection against twisted ankles through safety system

Double nitrile overcap

Full-surface damping



Big Bob



Article no.	6683
Form	Safety ankle boot
Designation	EN ISO 20345:2011 S3
Toe protection	Steel cap
Anti-Penetration	Steel
Upper	Smooth leather
Lining	Climate-regulating Cambrelle® lining
Insock	Softstep insock
Sole	EVA/nitrile with 5mm lug tread
Sizes/Width	39-47 / 11+
Orthopedic insocks	Possible



Protection against twisted ankles through safety system

Double nitrile overcap

Full-surface damping

Barney



Robust nitrile shell sole with shock-absorbing EVA core



Article no.	6384
Form	Safety half shoe
Designation	EN ISO 20345:2011 S3 HRO SRC
Toe protection	Steel cap
Anti-Penetration	Steel
Upper	Smooth leather
Lining	Climate-regulating Cambrelle® lining and leather
Insock	Softstep insock
Sole	EVA/nitrile with 5mm lug tread, heat-resistant (HRO)
Sizes/Width	39-48 / 11+
Orthopedic insocks	Possible



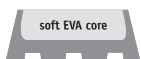
Protection against twisted ankles through safety system

Double nitrile overcap

Full-surface damping

Special sole

Big Barney



Robust nitrile shell sole with shock-absorbing EVA core



Article no.	6684
Form	Safety ankle boot
Designation	EN ISO 20345:2011 S3 HRO SRC
Toe protection	Steel cap
Anti-Penetration	Steel
Upper	Smooth leather
Lining	Climate-regulating Cambrelle® lining and leather
Insock	Softstep insock
Sole	EVA/nitrile with 5mm lug tread, heat-resistant (HRO)
Sizes/Width	39-48 / 11+
Orthopedic insocks	Possible



Protection against twisted ankles through safety system

Double nitrile overcap

Full-surface damping

Special sole



Bert



Article no.	8334
Form	Safety half shoe
Designation	EN ISO 20345:2011 S3 SRC
Toe protection	Steel cap
Anti-Penetration	Steel
Upper	Smooth leather
Lining	Climate-regulating textile lining
Insock	Komfort insock
Sole	PU/PU, non-marking
Sizes/Width	37-48 / 11
Orthopedic insocks	Possible



Without seams at the sides

Heel stabilizer

Leather tongue



Big Bert



Article no.	8634
Form	Safety ankle boot
Designation	EN ISO 20345:2011 S3 SRC
Toe protection	Steel cap
Anti-Penetration	Steel
Upper	Smooth leather
Lining	Climate-regulating textile lining
Insock	Komfort insock
Sole	PU/PU, non-marking
Sizes/Width	37-48 / 11
Orthopedic insocks	Possible



Without seams at the sides

Heel stabilizer

Leather tongue



Andy



Article no.	2240
Form	Safety half shoe
Designation	EN ISO 20345:2011 S3
Toe protection	Steel cap
Anti-Penetration	Steel
Upper	Smooth leather
Lining	Climate-regulating textile lining and leather vamp lining
Insock	Komfort insock
Sole	PU/TPU, transparent, non-marking
Sizes/Width	38-48 / 11

S3

Transparent outsole

Leather vamp lining

Steep heel



Andrew



Article no.	2340
Form	Safety ankle boot
Designation	EN ISO 20345:2011 S3
Toe protection	Steel cap
Anti-Penetration	Steel
Upper	Smooth leather
Lining	Climate-regulating textile lining and leather vamp lining
Insock	Komfort insock
Sole	PU/TPU, transparent, non-marking
Sizes/Width	38-48 / 11

S3

Transparent outsole

Leather vamp lining

Steep heel



Bill



Article no.	6352
Form	Safety half shoe
Designation	EN ISO 20345:2011 S3 HRO
Toe protection	Steel cap
Anti-Penetration	Steel
Upper	Genuine oily leather
Lining	Leather lining
Insock	Anatomically shaped insock
Sole	PU/nitrile, short-time heat-resistant up to 300°C (HRO), non-marking
Sizes/Width	39-47 / 11



Protection against twisted ankles through support system

Leather lining

Overcap



Big Bill



Article no.	6652
Form	Safety ankle boot
Designation	EN ISO 20345:2011 S3 HRO
Toe protection	Steel cap
Anti-Penetration	Steel
Upper	Genuine oily leather
Lining	Leather lining
Insock	Anatomically shaped insock
Sole	PU/nitrile, short-time heat-resistant up to 300°C (HRO), non-marking
Sizes/Width	39-47 / 11



Protection against twisted ankles through support system

Leather lining

Overcap



Ben



Article no.	6353
Form	Safety half shoe
Designation	EN ISO 20345:2011 S3 HRO SRC
Toe protection	Composite cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Genuine oily leather
Lining	Leather lining
Insock	Anatomically shaped insock
Sole	PU/Vibram®-nitrile, short-time heat-resistant up to 300°C (HRO), non-marking
Sizes/Width	38-48 / 11



Protection against twisted ankle through support system

Leather lining

Overcap



Big Ben



Article no.	6653
Form	Safety ankle boot
Designation	EN ISO 20345:2011 S3 HRO SRC
Toe protection	Composite cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Genuine oily leather
Lining	Leather lining
Insock	Anatomically shaped insock
Sole	PU/Vibram®-nitrile, short-time heat-resistant up to 300°C (HRO), non-marking
Sizes/Width	38-48 / 11



Protection against twisted ankle through support system

Leather lining

Overcap



Bruce



Article no.	6390
Form	Safety half shoe
Designation	EN ISO 20345:2011 S3 SRC WR
Toe protection	Steel cap
Anti-Penetration	Steel
Upper	Smooth leather
Lining	Breathable Sympatex® lining
Insock	Softstep insock
Sole	PU/TPU, non-marking
Sizes/Width	38-48 / 12
Orthopedic insocks	Possible



Waterproof thanks to Sympatex®

Overcap made of titan leather

Leather tongue



Big Bruce



Article no.	6690
Form	Safety ankle boot
Designation	EN ISO 20345:2011 S3 SRC WR
Toe protection	Steel cap
Anti-Penetration	Steel
Upper	Smooth leather
Lining	Breathable Sympatex® lining
Insock	Softstep insock
Sole	PU/TPU, non-marking
Sizes/Width	38-48 / 12
Orthopedic insocks	Possible



Waterproof thanks to Sympatex®

Overcap made of titan leather

Leather tongue

SympaTex® – 100 % waterproof, windproof and breathable!



Always have dry feet!

All those who spend much time outdoors have very high demands on their shoes. They should keep the feet dry and regulate the temperature optimally, depending on the weather and activity. 100% waterproof, optimally breathable and 100% windproof.

Environmentally friendly with a 100% recyclable membrane.



100 % waterproof



breathable



100 % windproof



BAAK Polar



For warm feet when it is cold

The specialists for cold temperatures

When temperatures are low, protect yourself with these boots – with a fluffy, warming woven lamb wool lining and cold-insulating insoles.

Woven lamb wool lining

A comfortably warm woven lamb wool lining encloses the whole foot.

No seams on the sides

Therefore especially easy to clean

Reflecting effects

The reflecting material inserts provide additional safety. You will be seen more easily at poor lighting conditions.

Zip fastener and lacing

The advantages of individual lacing combined with the comfort of a zip fastener

Overcap

A protecting overcap extending the shoe's duration





Both models with locking hooks

Magnus



Article no.	8514
Form	Safety winter boot
Designation	EN ISO 20345:2011 S3 CI
Toe protection	Steel cap
Anti-Penetration	Steel
Upper	Smooth cow leather
Lining	Fully lined with warm fur lining
Insock	Insock with fur lining
Sole	PU/PU, cold-insulated, non-marking
Sizes/Width	38-48 / 11



- Warm fur lining
- Without seams at the sides
- Overcap



Can be put on quickly thanks to additional zipper



Both models free of seams at the sides

Magnus-Profi



Article no.	8524
Form	Safety winter boot with YKK-zipper on the inner side
Designation	EN ISO 20345:2011 S3 CI
Toe protection	Steel cap
Anti-Penetration	Steel
Upper	Smooth cow leather
Lining	Fully lined with warm fur lining
Insock	Insock with fur lining
Sole	PU/PU, cold-insulated, non-marking
Sizes/Width	38-48 / 11

S3 CI

Warm fur lining

Without seams at the sides

YKK zipper

Overcap



BAAK - Woman premium

BAAK Woman premium



For active women

The specialists in ladies

You will feel comfortable in these shoes, which fit ladies' feet especially well as they are made using special ladies' lasts. Walking and standing becomes especially comfortable with the shoes' all-over damping.



EVA/nitrile sole

Lightweight EVA/nitrile sole with high slip resistance (SRC) and all-over damping

Pivot point in the outsole

An ergonomic pivot point in the ball area makes it easier to turn while standing.

Optimized stability at the heel

A stability tape integrated in the lacing optimizes the stability at the heel.

Microfiber/leather-free

Also suitable for chrome allergy sufferers thanks to the leather-free shaft design

Ladies' fit

A last developed specially for the anatomy of ladies' feet ensures an excellent fit.



Sue



Article no.	3211
Form	Safety sandal
Designation	EN ISO 20345:2011 S1 SRC ESD
Toe protection	Steel cap
Anti-Penetration	-
Upper	Microfiber material
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	EVA/nitrile, non-marking
Sizes/Width	35-42 / 10
Orthopedic insocks	Possible



- Pivot point in the outsole
- Special last for ladies' feet
- Quick fastener
- Leather-free



Sally



Article no.	3216
Form	Safety half shoe
Designation	EN ISO 20345:2011 S3 SRC ESD
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Hydrophobized microfiber material
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	EVA/nitrile, non-marking
Sizes/Width	35-42 / 10
Orthopedic insocks	Possible



- Pivot point in the outsole
- Special last for ladies' feet
- Leather-free

Sina



Article no.	3215
Form	Safety half shoe
Designation	EN ISO 20345:2011 S1P SRC ESD
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Microfiber material
Lining	Climate-regulating textile lining
Insock	ESD softstep insock
Sole	EVA/nitrile, non-marking
Sizes/Width	35-42 / 10
Orthopedic insocks	Possible

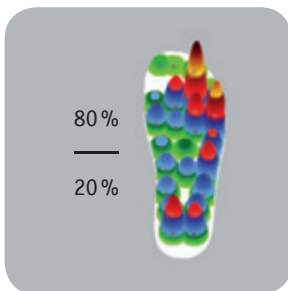


- Pivot point in the outsole
- Special last for ladies' feet
- Leather-free

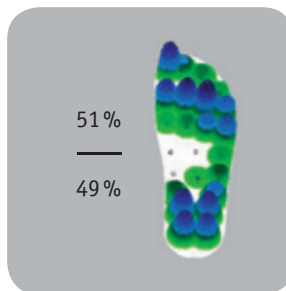
Footprint measurement

With electronic footprint measurement (pedography), the pressure load under the foot during the natural rolling movement – from the heel over the outer ball and the inner ball to the big toe – is shown in different colours.

Green and blue stand for a low pressure load and red and yellow for a high one. The lower the pressure load, the more pressure is relieved from the entire musculoskeletal system.



Common safety shoe,
high pressure load



Baak Woman premium,
perfect shock absorption
and pressure distribution,
recommended by orthopedic
technicians

For more info, see page 72



Scarlett



Article no.	3311
Form	Safety half shoe, open
Designation	EN ISO 20345:2011 S1P SRC ESD
Toe protection	Steel cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Microfiber material and 3D mesh textile
Lining	Climate-regulating Cambrelle® lining
Insock	ESD softstep insock
Sole	BSD/nitrile, non-marking
Sizes/Width	36-42 / 10+



- Rubber toe protection
- Special last for ladies' feet
- Full-surface damping
- Leather-free



Silvy



Article no.	3425
Form	Safety half shoe
Designation	EN ISO 20345:2011 S1P
Toe protection	Composite cap
Anti-Penetration	Textile anti-penetration insole board
Upper	Microfiber material and mesh material
Lining	Climate-regulating textile lining
Insock	Comfort insock
Sole	EVA/nitrile, non-marking
Sizes/Width	36-42 / 10+



- Special last for female feet
- Lightweight
- Metal- and leather-free
- Full-surface damping





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BAAK DogWalker

For dog lovers

The special shoes for dog lovers

To help you keep up when taking the dog for a walk, the Sympatex® membrane keeps your feet dry, the special outsole ensures a very good grip, and the excellent fit gives you high wearing comfort. But of course, the lightweight BAAK DogWalkers are also ideally suited for hiking – even without a dog.

Protection against twisting one's ankle

The BLOCK-UP system gives additional protection against twisting one's ankle

Nubuck/textile mix

Shaft made of high-quality, water-repellent and easy-to-clean nubuck leather combined with breathable, resistant textile



Sympatex®

Waterproof and breathable thanks to a Sympatex membrane. It is 100% recyclable – for the sake of the environment

Secure stand

Extra-wide tread surface for good stability on the sides

PU/Vibram® sole

Robust PU/Vibram® sole with a self-cleaning, slip-resistant profile



Boomer



Article no.	1026
Form	Baak DogWalker Sporty half shoe
Upper	Easy-care nubuck leather and breathable textile
Lining	100% waterproof, windproof and breathable thanks to Sympatex® membrane
Insock	Anatomically shaped climate insock
Sole	PU/Vibram®
Sizes/Width	36-47



Waterproof thanks to Sympatex®

Vibram® outsole

Light



Bobby



Article no.	1020
Form	Baak DogWalker half shoe
Upper	Easy-care nubuck leather, softly padded edge
Lining	100% waterproof, windproof and breathable thanks to Sympatex® membrane
Insock	Anatomically shaped climate insock
Sole	PU/Nitril
Sizes/Width	36-47



Waterproof thanks to Sympatex®

Light

Charly



Article no.	1030
Form	Baak DogWalker Agility half shoe
Upper	Breathable High-Tech textile
Lining	Water-resistant, windproof membrane
Insock	Anatomically shaped climate insock
Sole	PU/Vibram®
Sizes/Width	36-47



Water resistant membrane

Vibram® outsole

Ultra light

Leather-free

Sunny



Article no.	1022
Form	Baak DogWalker sandal
Upper	easy-care nubuck leather, lacing with quick fastener
Lining	Soft, fast drying lining
Insock	Anatomically shaped climate insock
Sole	PU/nitrile
Sizes/Width	36-47

Quick fastener



Lucky



Article no.	1021
Form	Baak DogWalker ankle boot
Upper	Easy-care nubuck leather, softly padded edge
Lining	100% waterproof, windproof and breathable thanks to Sympatex® membrane
Insock	Anatomically shaped climate insock
Sole	PU/nitrile
Sizes/Width	36-47



Waterproof thanks to Sympatex®

Lightweight



Lines



Article no.	1027
Form	Baak DogWalker ankle boot
Upper	Easy-care genuine oily cow leather
Lining	100% waterproof, windproof and breathable thanks to Sympatex® membrane
Insock	Anatomically shaped climate insock
Sole	PU/Vibram®
Sizes/Width	36-47



Waterproof thanks to Sympatex®

Vibram® outsole

Lightweight



Rocco



Article no.	1029
Form	Baak DogWalker Profi boot
Upper	Easy-care genuine oily cow leather for protection against wetness and coldness
Lining	100% waterproof, windproof and breathable thanks to Sympatex® membrane
Insock	Anatomically shaped climate insock
Sole	PU/Vibram®
Sizes/Width	36-47



Waterproof thanks to Sympatex®

Vibram® outsole

All-season boot

Extremely lightweight



Rocky



Article no.	1023
Form	Baak DogWalker winter boot
Upper	Easy-care genuine oily cow leather for extreme protection against wetness and coldness
Lining	100% waterproof, windproof and breathable thanks to Sympatex® membrane and warm fur lining
Insock	Anatomically shaped climate insock
Sole	PU/Vibram®
Sizes/Width	36-47



Waterproof thanks to Sympatex®

Vibram® outsole

Warm winter boot

Extremely lightweight

BAAK Accessories

For our shoes



Baak ESD Softstep insock for women's shoes

Article no.	4660
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- » Softly damping, shock-absorbing insock made of PU foam
- » Breathable, with particularly good moisture absorption and release. Moisture is carried away from the foot quickly.
- » Antibacterial and fungicidal thanks to silver ions
- » Conductive and thus especially well suited for ESD shoes
- » Sizes 35-42
- » Usable for Models 3211, 3215, 3216, 3311



Baak ESD Softstep insock for men's shoes

Article no.	4661	4662
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Design	normal	wide
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- » Softly damping, shock-absorbing insock made of PU foam
- » Breathable, with particularly good moisture absorption and release. Moisture is carried away from the foot quickly.
- » Antibacterial and fungicidal thanks to silver ions
- » Conductive and thus especially well suited for ESD shoes
- » Sizes 36-50
- » Normal design: Usable for the models of the Baak Sport exclusive and Baak Sports series, for Models 6383, 6683, 6384, 6684, 6390, 6690 and for the following models with Width N: 7007, 7227, 7337, 7214, 7316
- » Wide design: Usable for the models of the Baak Sport light series and the following models with Width XW: 7007, 7227, 7337, 7214, 7316



Baak ESD Ortho-Step insock

Article no.	4663
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- » Softly damping, shock-absorbing insock made of PU foam
- » Breathable, with particularly good moisture absorption and release. Moisture is carried away from the foot quickly.
- » Antibacterial and fungicidal thanks to silver ions
- » Conductive and thus especially well suited for ESD shoes
- » Size control for determining the right shoe size
- » Sizes 38-48
- » Usable for the models of the Baak Unity series



Baak Komfort insock

Article no. 4611

- » Softly damping, shock-absorbing insock made of EVA foam
- » Damping element in the ball and heel areas
- » Breathable thanks to perforation in the forefoot area
- » Antistatic thanks to conductive thread
- » Sizes 37-48
- » Usable for Models 8424, 8724, 8034, 8234, 8334, 8634



Baak Gel-Komfort insock

Article no. 4625

- » Softly damping, shock-absorbing insock made of EVA foam
- » Damping element in the ball area and gel pad in the heel
- » Breathable thanks to perforation in the forefoot area
- » Antistatic thanks to conductive thread
- » Sizes 38-48
- » Usable for Models 2240, 2340, 6390, 6690



Baak COOLMAX® functional sock

Article no.	413639	414043	414447
Size	36-39	40-43	44-47
Composition	55 % COOLMAX®, 35 % polyamide, 8 % polypropylene, 2 % elastane		

- » Optimal foot climate thanks to the breathable COOLMAX®
- » Strengthening through padded zones in the toe, sole and heel areas
- » Comfortably fitting band
- » Öko-Tex Standard 100
- » Washable up to 30°C



Baak shoe laces

Article no.	2950	2952	2955
Colour	black/grey	black/grey	black/grey
For Models	all	all	all
Length	100 cm	120 cm	150 cm

Your advantages with BAAK

For you – healthy and safe



safety shoes with
Baak® go&relax system

State-of-the-art safety shoes

Baak is an expert on safety shoes that are optimally suited to the foot. The company's own product development department keeps doing research on the latest technologies, materials and ideas for the sake of those who wear safety shoes. For example, Baak was the first safety shoe manufacturer to identify the excellent benefits of a lightweight, damping sole material from the running shoe sector and introduced EVA into the safety shoe industry with great success.

To keep improving our competence in optimally suited safety shoes, we also like to cooperate with experts from neighbouring disciplines. For example, we developed the Baak® go&relax system in cooperation with one of the world's leading biomechanists, Prof. Dr. Gert-Peter Brüggemann.

A high level of quality

For Baak, a functioning quality management system plays an important role. The quality of the raw materials, the individual shoe parts and the finished safety shoes is controlled permanently. This is done by specially trained Baak staff at the production sites and, of course, also at the incoming goods department.

For the sake of the environment

In cooperation with a major recycling company, Baak ensures that all sales and packing materials are disposed of in an environmentally appropriate way and recycled with a CO2 certificate. The transport of our parcels by the parcel service DPD is CO2-neutral. Almost all communication with our distributors is environmentally friendly, i.e. paperless. Order confirmations and invoices are sent mainly by email.

High delivery performance

The goods are dispatched from our warehouse in Germany, where Baak keeps its stocks of its entire product range. In addition, most distributors keep stocks of their end customers' shoe models.

Safety shoes that are really safe

Baak is a member of the German Standards Committee. We know our trade and are aware of our responsibility. All safety shoes are certified according to the most recent European standards. The compliance with those standards is checked permanently.



Environment protection in
cooperation with the service
provider Interseroh

More than protection – long-term health maintenance

Compliance with all protection standards is self-evident. Besides, the development of Baak's safety shoes focuses on the long-term health maintenance of those who wear them. Only safety shoes optimally suited to the feet allow them to move naturally.

The feet, muscles and joints stay fit, which relieves pressure on the entire musculoskeletal system. For this reason, we have developed the unique Baak® go&relax system.

Only the combination of the Baak® flex cap and the Baak® flex zone in the outsole allows the feet to bend in a natural, optimal way in the area of the basic toe joints while walking and keeps those who wear the shoes healthy in the long term.

Safety shoes that adjust to your feet

With the Baak® go&relax system, your shoe adjusts to the natural bending behaviour of your foot.

Thanks to the Baak® multi-width system, the shoe takes over the individual width and shape of your foot.

The Baak® fitting system closes the gap between your foot and your shoe individually.

Advice and support

Baak will be happy to support you – with staff training, joint presentations for end customers or assistance in the case of problems.

Our company has the human touch

This concerns our relationships with those who wear our safety shoes, with our distributors and production partners, and with our own staff. As an owner-managed family business, we are aware of our social, ecological and economic responsibility.

Sustainable actions as well as fundamental social values and minimum standards are self-evident to us. In particular, this also applies to the working conditions at the manufacturing sites of your Baak safety shoes. We will be happy to send you our "Code of Conduct".



A useful contribution to company health management



Part of the Baak team at the A+A fair in Düsseldorf 2015

The BAAK® go&relax system

A totally new concept of safety shoes

Natural and functional foot load distribution

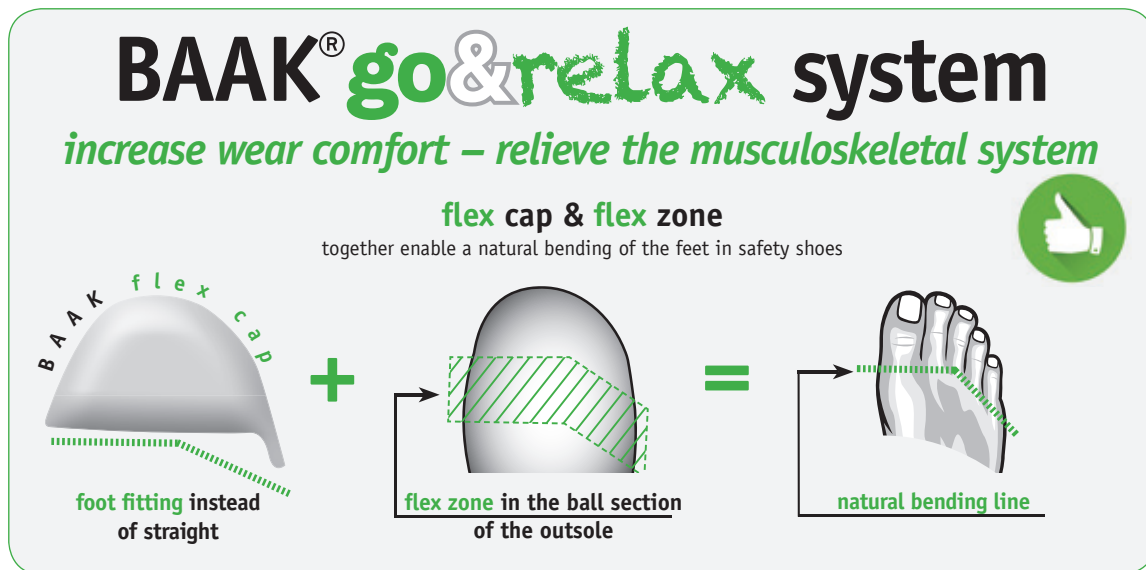
The shapes of the Baak® flex cap and the Baak® flex zone in the outsole are optimally suited to the foot and based on the natural bending line of the basic toe joints. Therefore, a safety shoe with the Baak® go&relax system, unlike a common safety shoe, bends in a way that is optimally suited to the foot's function.

The foot is able to move in a natural and biomechanically correct manner. One of the world's leading biomechanists, Prof. Dr. Gert-Peter Brüggemann, was involved in the development of the Baak® go&relax system to a considerable extent.



“ A natural and functional foot roll in the shoe makes a contribution to the health of the foot, muscles and joints. It releases the whole musculoskeletal system.

Prof. Dr. Gert-Peter Brüggemann



Always stay fit

The Baak® go&relax system distributes the load optimally over all muscles and joints involved – with every step. The feet, muscles and joints stay fit. That relieves pressure on the entire musculoskeletal system. Unequal load distributions are prevented successfully. Walking is really comfortable. A shoe should always allow the foot to do what it wants to do naturally. Therefore, for people who wear safety shoes for many hours a day, a natural and functional foot load distribution is of particular importance.

A useful contribution to company health management.

! *Times should be over when feet in safety shoes were forced to an unnatural bending and to a lack of movement.*



Healthy feet release the whole musculoskeletal system



Conventional safety shoes

unnatural bending line

Incorrect loading and its results

Due to the unnatural form of common toe protection caps, the feet bend in an unnatural way in the section of the basic toe joints, with every step. In addition, most of the existing outsoles are stiff like a plaster cast. This limits the movement of the basic toe joints.

The load during walking is not distributed optimally. The musculature, sinews and bands of the feet are more or less deactivated. The muscles of the feet are weakened when they were not used. The consequences are negative for the dynamics of the foot and the whole body statics.

BAAK Toe Protection Caps

Three materials – always safe

Toe protection caps for safety shoes must be able to resist an impact energy of 200 joules, independently of their material (pursuant to EN 20345:2011). 200 joules are achieved when a weight of 20 kg drops from a height of 1 metre. In another test, the toe protection caps must resist a static pressure of 1.5 tons (15 kilo newton). Baak uses toe protection caps made of three different materials: steel, aluminium and composite. The shape and design of the toe protection caps has a decisive effect on the space for the toes and the rolling of the foot.

Cap materials

Steel caps

have always been used for safety shoes. They are stable, and their weight is less than 100 grams for size 42.

Aluminium caps

are 40% lighter than steel caps. Due to the weaker resistance of aluminium, they are a bit thicker than the steel ones in order to comply with the stability requirements of the standards. They are anti-magnetic.

Composite caps

consist of composite materials, which obtain the necessary stability from synthetic resins. They are also 40% lighter than steel caps, and their material thickness is higher than that of steel caps. They enable the production of completely metal-free safety shoes.

Cap shapes

Symmetrical caps

are used mainly for slim and normal-width feet. The instep of those feet runs relatively close to the centre towards the second toe, which is also the longest toe in most cases. Shoes with symmetrical caps have a sportive look.

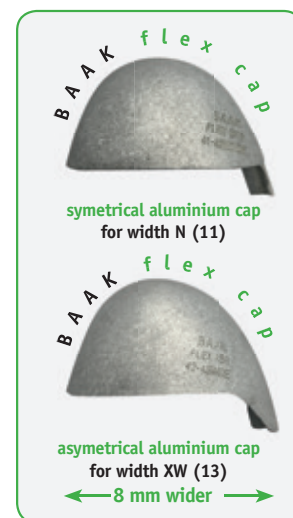
Asymmetrical caps

are often used for relatively wide feet. The instep of those feet runs towards the big toe, which is also the longest toe in most cases. Shoes with asymmetrical caps provide more space in the area of the big toe.

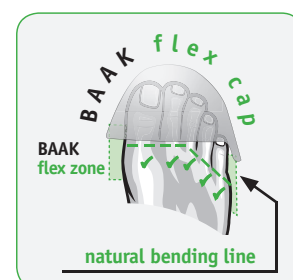
In addition, in the Baak two-width system, the asymmetrical cap for the extra-wide shoes is 8 mm wider than the symmetrical cap of the normal-width shoes. The Baak® two-width system is used for the models of the Baak Industrial series with the Baak® go&relax system (see page 19ff).

Cap design

Baak® flex caps are extended on the outside. Thus, in combination with the Baak® flex zone in the outsole, it is possible for the feet to bend naturally in the area of the basic toe joints.



Different toe caps for different shoe widths



Functional foot load thanks to the Baak® flex cap and Baak® flex zone

Baak Width Technology

Making sure that your shoe fits you well

Every foot is very individual. This is true not only for the foot's length but also for its width. About half of all human beings (50%) have feet of average width, 45% have extra-wide feet and 5% have narrow ones.

Which Baak series for what type of foot?

For normal-width feet: all Baak series

In all series, you will find shoes that are suitable for normal-width feet. Shoes of the widths 11 (N), 11+ and 12 offer an excellent fit for those feet. The individual adjustment is done through the lacing, the quick-release fastener or the hook-and-loop fastener.

For normal-width and extra-wide feet: the Baak Industrial go&relax series



*The real Baak® two-width system
– two shoes for two widths*

The five models of this series offer individual fits for normal-width and extra-wide feet. Here, Baak uses the real two-width system: Each width has its own special sole shape, its own last and its own toe protection cap shape. This is the only way to ensure that the foot always rests on the sole optimally.

Width N = normal = Width 11 / Width XW = extra-wide = Width 13

As the shape of slimmer and wider feet is not the same, two different lasts ensure the perfect fit for each type of foot. With the 8 mm wider toe protection cap (difference from Width N at Size 42), even relatively wide feet are given enough space for their toes.

For all feet: the Baak Unity series



*The unique Baak® multi-width system
– one shoe for many widths*

The unique Baak® multi-width system of the Baak Unity series offers individual width adjustment in the width range from 10 to 14 with only one shoe. How is that possible? It's quite simple: The Baak Unity models actually consist of two shoes, an inner and an outer one.

The "inner" shoe consists of an extremely elastic Baak flex mesh material, the sock shaft. It adjusts individually to your foot and to its width and shape. The necessary stability is given by the six stabilizing straps of the "outer" shoe. Baak Unity – the genius in fits. The custom shoe that you can buy off the rack.

*To learn more about our width technology,
visit our website: www.baak.de/en*



Every foot is individual.



You can recognize the Width N shoes by the silver Baak foot and the XW shoes by the red Baak foot.

Baak Sole Technology

Different materials for different needs

The soles of our safety shoes consist of two layers that serve different purposes: the midsole and the outsole. The midsole is soft and elastic. It provides good damping and reduces stress on the joints. The outsole is harder and resistant to mechanical and thermal influences. It is also slip-resistant and as abrasion-resistant as possible. The profile layout and the bending behaviour are among the decisive factors that allow the foot to roll over.



Midsole materials

EVA: ethylene vinyl acetate / BSD

EVA is a very lightweight high-quality caoutchouc foam that is also used as midsole material in running shoes. Pressure-moulded EVA is not only very lightweight and elastic but also has excellent damping properties. Another advantage is its great temperature range from -30°C to $+170^{\circ}\text{C}$. Baak was one of the first safety shoe manufacturers to identify those benefits and uses EVA for many of its models. BSD (Baak Special Damping) is a further development of EVA by Baak with an optimized durability, damping and bending behaviour.

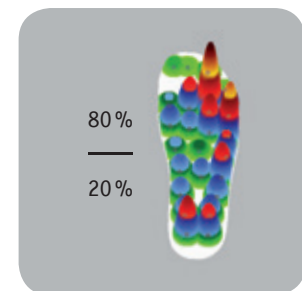
Electronic footprint measurement

With electronic footprint measurement (pedography), the pressure load under the foot during the natural rolling movement – from the heel over the outer ball and the inner ball to the big toe – is shown in different colours. Green and blue stand for a low pressure load and red and yellow for a high one. The lower the pressure load, the more pressure is relieved from the entire musculoskeletal system.

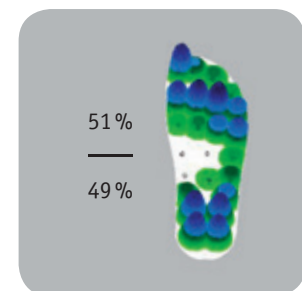
PU: polyurethane

Polyurethane is a foamed plastic that is characterized by high elasticity and a comfortable damping behaviour.

Electronic footprint measurement



Common safety shoe, high pressure load



Baak models with EVA and BSD midsole, optimal damping and balanced pressure distribution (51% at the front, 49% at the back).

Outsole materials

Nitrile rubber

The outsoles made of nitrile rubber are highly resistant to oils, fuels, many acids and faeces. They are very slip-resistant, robust and durable and have an excellent abrasion behaviour. In addition, they can be heat-resistant up to 300°C. Nitrile rubber outsoles are a little heavier than PU outsoles. Therefore, Baak combines them with particularly lightweight midsole materials in most cases. Nitrile outsoles with a rough lug tread are especially well suited for use in areas with sharp-edged splinters of glass and cuttings on the floor.

PU: polyurethane

Outsoles made of polyurethane, like nitrile rubber outsoles, are resistant to oils, fuels and certain chemicals. They are more lightweight than rubber and have good damping properties. They are heat-resistant up to 120°C and flexible at low temperatures up to -30°C.

TPU: thermoplastic polyurethane

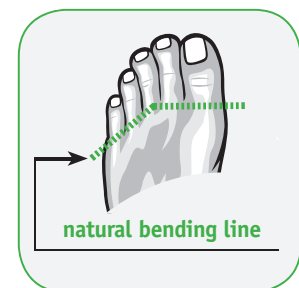
Thermoplastic polyurethane is a special PU. It has the same positive properties and some more advantages such as a better abrasion behaviour, bending endurance and slip resistance.

Outsole design

Outsoles with the Baak® go&relax system allow the feet to bend naturally in the area of the basic toe joints. This is guaranteed by the Baak® flex zone – which is specially integrated in the outsole – in combination with the Baak® flex cap.



Outsoles with Baak® flex zone from the Baak Unity, Baak Sports light and Baak Industrial series with the go&relax system



The Baak® flex zone allows the feet to bend naturally.

BAAK and ESD

Electrostatic discharge – protect your products



electrostatic discharge



The wear of ESD shoes in the production process protects electronic components from destruction.

What do ESD safety shoes by Baak offer you?

Baak has developed into an ESD specialist in recent years. All ESD safety shoes by Baak have been optimized for their ESD capabilities down to the minutest details. For example, they have electrostatically conductive insole boards and insocks. As a result, the recommended discharge resistance is achieved safely even if the shoe is not in contact with the grounded floor all over.

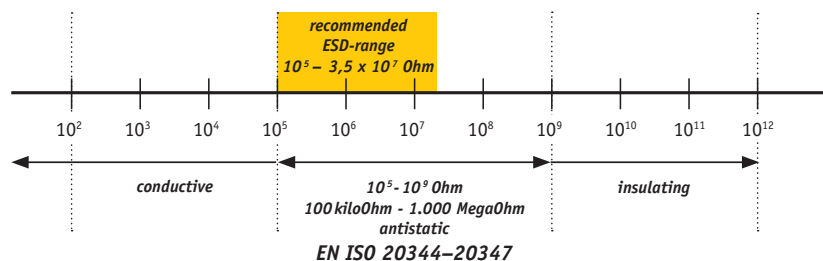
What does ESD (electrostatic discharge) mean?

Each of us “gets a jolt” from time to time when touching a doorknob, other people etc. The reason is that you have been charged electrostatically, for example while walking on a carpet. But sometimes the “friction” of your body at the air is sufficient. If you come close to an uncharged or differently charged object, a spontaneous discharge takes place, comparable to a mini-lightning. Human beings feel those discharges starting at a voltage of about 2,000V. Each of us causes small discharges every day, but they are not perceptible because most of them are considerably below 2,000V.

But if you are in touch with an electronic element, it might even be damaged due to the non-perceptible discharges. Besides this damage, the quality of this element could decrease, and as a consequence, your claim rate might raise.

But also in areas with an increased danger of fire or explosion, electrostatic discharges have to be avoided. They could fan flames or spark explosive gases.

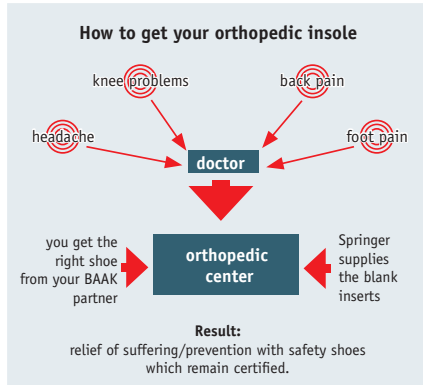
There are various possibilities to avoid uncontrolled electrostatic discharges. Probably the most practical and flexible one is to wear ESD shoes on a grounded floor. The target is to be charged with a voltage at a maximum of 100 volts (currently recommended limit). Of course, your clothing and your entire workplace should have ESD properties, too.



You can find more info and advice regarding ESD safety shoes on our website:
<http://www.baak.de/en/esd>

Baak and orthopedic foot protection

Individual and standard



BASIC.AS
Insert

COMFORT.AS
sensorimotor
active insert



SAFETY INSERT

test criterion fulfilled:

- ✓ conductivity
- ✓ energy absorption in the heel area
- ✓ resistance to pressure and shock



INDIVIDUALISATION

- ✓ pronation
- ✓ supination
- ✓ equalise reduction
- ✓ heel spur
- ✓ dispensing aid

The 4 steps to get your orthopedic insock:

- 1 Take your DGUV-Rule 112-191 certified Baak safety shoe and your prescription to the orthopedic shoemaker or medical supply store of your own choice.
- 2 The orthopedic shoemaker orders the correct blank for you according to the prescription. Please have a look at our website: here you see which orthopedic insock is certified for which shoe.
- 3 The orthopedic shoemaker modifies the blanks according to your individual needs.
- 4 The standard insock will then be replaced by your new insock.

It is guaranteed that after the modification, the shoes will still comply with the EN ISO 20345 standard and offer the same protection to the wearer as all other products from Baak.

The orthopedic blanks are available here

Springer Aktiv AG

Insock Basic AS and Insock Comfort AS
Info and supply on www.springer-berlin.de

Schuhe + Orthopädie Wurzlbauer GmbH

Insock Ped ESD, Ped ESD Dia, Sensomot 1 and Sensomot 2
Info and supply on www.wurzlbauer.com

Note: Wearing personal inserts which are not certified is not allowed. The certification of the safety shoe, and thus its insurance cover, will be lost as a result.



This sign shows you the Baak models that are certified for orthopedic insocks generally. Every shoe that has such a certification has an info hangtag attached.

You can find further detailed information on certified inserts and on the DGUV Rule 112-191 as well as the Austrian ÖNorm Z 1259 standard on our website at <http://www.baak.de/en/orthop-insocks>

At a glance

Standards, safety categories & additional requirements

Baak safety shoes comply with the EN ISO 20345 standard and are therefore fitted with protective caps which can withstand a testing energy of 200 joules and a pressure of 15 kN. They meet all of the basic requirements of the EC Directive on personal protective equipment.



Safety Category S1

The shoes of this category are suitable for areas in which no influence of moisture is expected.

They fulfil the important additional requirements: the ability to absorb energy in the heel, a closed heel area, a fuel-resistant sole and an antistatic design of the outsole.



Safety Category S2

As S1, but with uppers preventing water penetration, for areas in which the influence of moisture is expected.



Safety Category S3

As S2, but, in addition, with a penetration-resistant midsole, for areas in which the risk of sharp objects penetrating the sole exists.



Penetration protection

Protection against the penetration of sharp objects through the sole (S1P).



Heat resistance

Protection against contact heat through a heat-resistant outsole (60 seconds at up to 300°C).



Cold insulation

Protection against cold through a cold-insulating outsole (max. temperature drop of 10°C in 30 min.).



Waterproof

Protection against water penetration (tested on the complete shoe).



Slip resistance

Slip resistance of the highest category according to DIN EN 13287, test passed on ceramic tiles with detergent (SRA) as well as steel floor with oil (SRB).



Metal-free

100% metal-free safety shoes



Two-width

Models available in two widths (see p. 71)



Multi-width

Models with adjustable width (see p. 71)



DGV Rule 112-191

Models certified for orthopedic insoles (see p. 75)



ESD – Electrostatic discharge

Reduces electrostatic charge (see p. 74)



SympaTex®

windproof, waterproof, breathable



Vibram®

Outdoor sole with good running properties

	S1	S2	S3
Basic requirements according to ISO 20345:2011	✓	✓	✓
Closed seat region	✓	✓	✓
Resistance to fuel oil	✓	✓	✓
Antistatic properties	✓	✓	✓
Energy absorption in seat region	✓	✓	✓
Water penetration / absorption of the upper		✓	✓
Penetration resistance (P)			✓
Cleated outsole			✓

BAAK Product Range

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BAAK Product Range

Overview sorted by safety category

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Optimus Blue

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S1P Safety category S1P

Scarlett



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S1P Safety category S1P

Rene2

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Rico2

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Hardy

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Jens

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Joe

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Jack

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Pit

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Henry

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Sina

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Silvy

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Optimus Stone

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Henk

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Reeny

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Jogi

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John

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Jerry

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Jim

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Paul

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S1P Safety category S1P

Hugo

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Hendrik

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S3 Safety category S3

Sally

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S3 Safety category S3

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Big Ben

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Big Bert

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Big Bob

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Big Barney

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Big Bruce

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Magnus

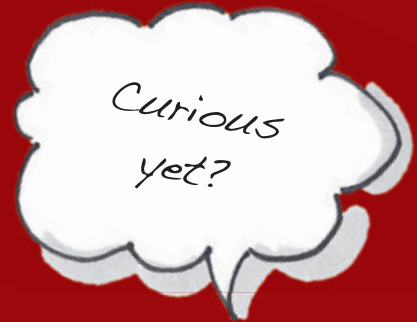
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Magnus-Profi

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Just ask!



Your Baak partner nearby



Fußgerechte Sicherheit

BAAK GmbH & Co. KG
Hubertusstraße 3
DE-47638 Straelen
www.baak.de/en